

## British Cycle Supply Company

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### **It is not necessary to drain oil from the tank prior to installing the Valve**

- 1) Clamp using ViseGrips or equivalent the rubber oil feed tube leading from the oil supply to the engine as shown below.
- 2) Remove approximately  $\frac{3}{4}$ " of the rubber tube **anywhere along the oil feed line but below the clamp**. Make sure there is oil in the oil line from the clamp to the engine. *This will insure that when the engine is started the vacuum from the back side of the oil pump will lift the check valve off its seat.*
- 3) Slide a constant tension hose clamps (supplied) over each end of the feed line as shown below.
- 4) Insert the oil sump valve in the line as shown with the **black half toward the oil supply**. Push each end of the valve into its respective oil tube as far as it will go. Make sure there is oil in the oil line from the Anti-wet Sump Valve to the engine.
- 5) With the use of pliers or equivalent, slide each of the constant tension clamps up over the end of the oil line as shown below.
- 6) Remove the clamp then start the engine and verify that oil is circulating by watching the oil return inside the oil tank for 2-3 minutes. *Intermittent oil return is normal but if the oil return stops or is greatly diminished, stop the engine and check to confirm that the anti-sump valve is installed with the black half toward the oil supply and the silver half toward the engine oil intake. Also make sure there is oil visible in the view port.*
- 7) There are no consumer serviceable components within this sealed assembly. Disassembly damages the seals and voids the one year warranty. ~~If service is required, return assembly to point of purchase.~~

